

ABSTRACT

The present invention relates to a brassiere or a moulded breast cup for a brassiere including a moulded to a cup form and laminated structure of a first panel of
5 a flexible foam material and a second panel of flexible material. The first and second panels are being substantially coextensive to each other and define a breast cup perimeter shape. The first panel of flexible foam material is of varying thickness, providing a zone of greater thickness at a region or regions away from said perimeter at a general areas where the nipple of a wearer of the brassiere will normally be
10 positioned in order to provided greater thickness of material or density of material at such regions to reduce the visibility of the nipple through the brassiere.